



# ALKALINE HYDROLYSIS: HIGH YIELD PET RECOVERY

Unlock maximum value from PET waste, direct monomer production for next-generation packaging and products.

## Overview

The global PET synthesis rate in 2023 was  $>800 \text{ kg s}^{-1}$  and this is set to increase. It follows that future chemical PET recycling methodologies will need to be rapid, efficient and sustainable. Prof. Stephen Connon's patented alkaline hydrolysis methodology leverages a combination of simple ammonium ion-based phase transfer catalysts and boiling point elevation to depolymerise PET waste from beverage bottles in as little as 4 min at atmospheric pressure without requiring microwaves or cosolvents. This unprecedentedly fast process dramatically reduces energy use and waste-generation relative to existing alkaline hydrolysis methods. A catalyst-free variant is also possible - yielding quantitative yields of terephthalate in 15 min.

## Market Opportunity

**Global demand for recycled PET** is expanding, with governments mandating recycled content in packaging.

**High-yield PET recovery** positions adopters to meet circular economy targets while reducing operational costs.

**Direct TPA production** creates cost advantages for downstream manufacturers.

**Strategic fit** for packaging, textiles, and industrial plastic producers seeking next-generation recycling solutions.

## Advantages

**Up to 99% recovery of terephthalic acid (TPA).**

**Direct monomer production** – eliminates costly purification steps.

**Processes complex feedstocks** – handles multi-layer and contaminated PET better than mechanical recycling.

**Adaptable process** – also applicable to polycarbonate (PC) and mixed PET/PC streams.

## Publications

'Catalytic alkaline hydrolysis of PET and BPA-PC waste in minutes at atmospheric pressure without microwaves or organic solvents', A. Jain and S. J. Connon\*, *Green Chem.* **2025**, *27*, 4986.

'Effect of phase transfer catalyst structure on the alkaline hydrolysis of poly(ethylene terephthalate)', L. B. Anderson, C. Molloy, L. Pedrini, I. L. Martin and S. J. Connon\*, *Green Chem.* **2024**, *26*, 11125.

## Applications

**Beverage bottles** – rapid, high-yield recovery from post-consumer packaging.

**Food packaging** – sustainable closed-loop recycling.

**Industrial-scale recycling plants** – scalable pathway to pure terephthalic acid (TPA).

## Why It Outperforms Alternatives

**Ultra-fast process** – PET depolymerisation in as little as 4 minutes at atmospheric pressure.

**No high-pressure systems** – simple, scalable operation compared to conventional hydrolysis.

**Comparable to microwave-assisted rates** – without requiring expensive cosolvents or irradiation.

**Lower operating costs** – reduced chemical and water consumption.



## Technology Status

**Proven at multigram scale** with quantitative TPA yields.

**Compatible with industrial scale-up**; requires corrosion-resistant equipment.

**Ready for integration** into existing chemical recycling infrastructures.

Approx. **TRL 4–5** (lab validation with scale-up potential).

**Technology Sector**  
Chemical Recycling  
Industrial Processing

**Patent Details**  
PCT filed in July 2025

**Opportunity**  
Research collaboration  
Available to License

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